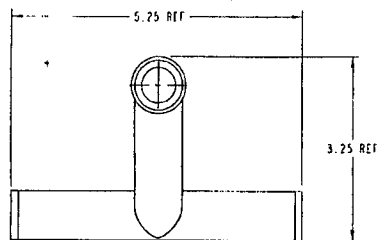


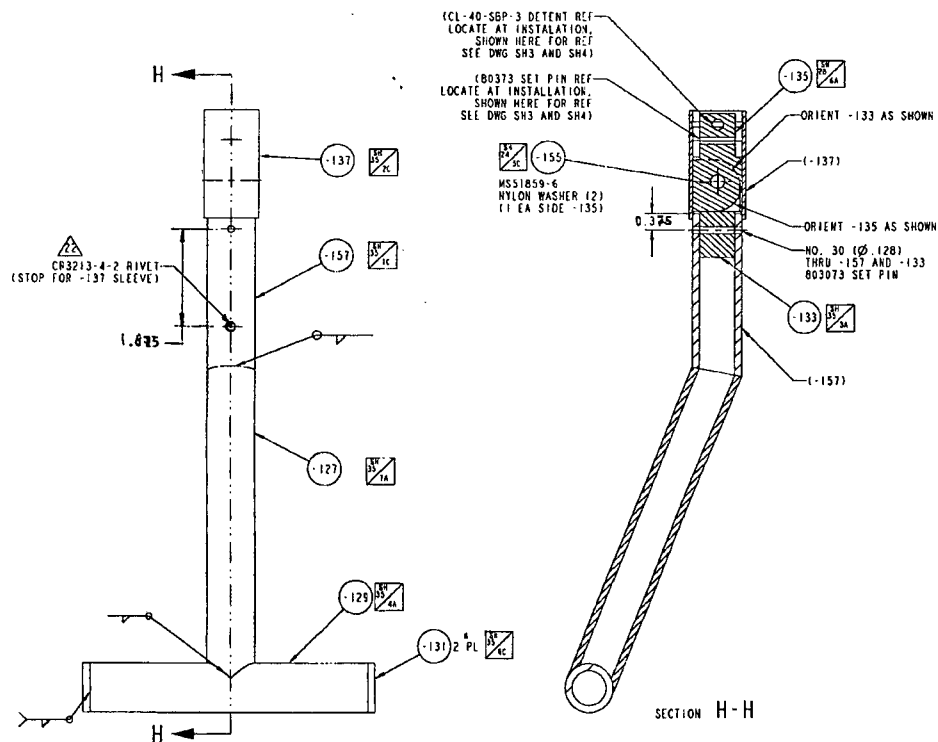
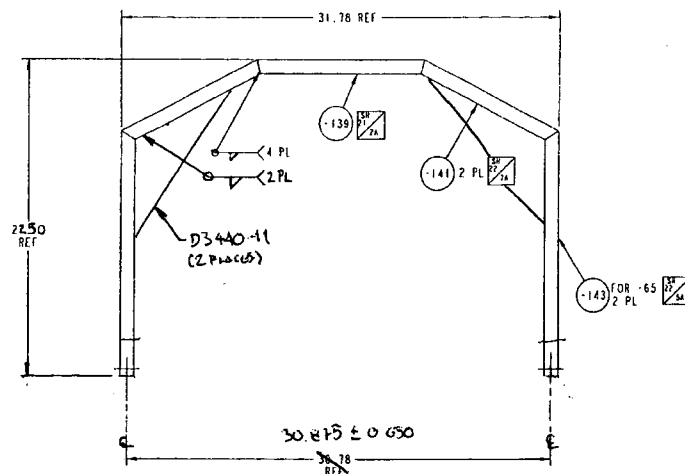
1.8 NO PAINT THIS
AREA ALL AROUND - 315
3 PLACES



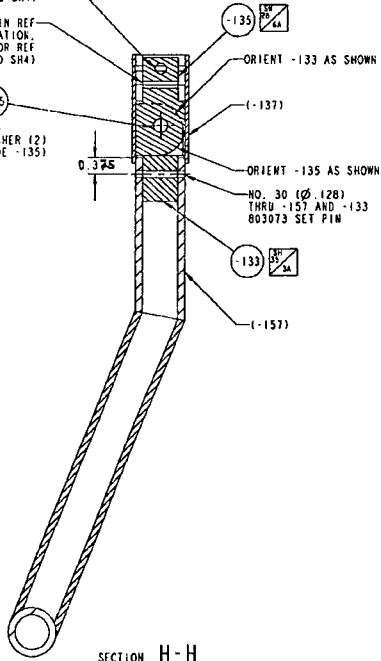
ORIGINAL



43055

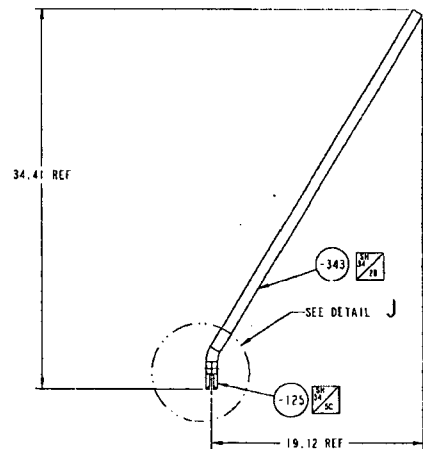


① -63 SHORT T-HANDLE ASSEMBLY
SCALE 1.000

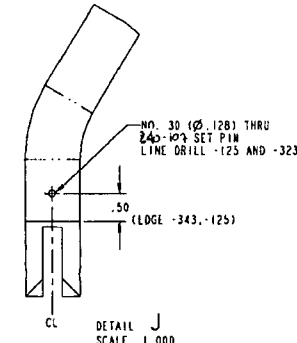


RELEASED
06.01.20

① -64 BASE ASSEMBLY (SHOWN)
(COMMERCIAL VERSION)
SCALE 0.250
① -47 BASE ASSEMBLY (SAME, EXCEPT AS SHOWN)
(CANADIAN VERSION)



① -37 TUBE ARM ASSEMBLY
SCALE 0.200



DETAIL J
SCALE 1.000

PREMIER AVIATION, INC.
9000 Aviation Parkway, Grand Prairie, Texas 75050
D/OSUV8 B67-43001
SCALE: REV: SHEET 15 OF 45

ORIGINAL

Date: Wednesday, 29/10/2008 8:36:44 AM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BASE ASSEMBLY

Job Number: 43055

Part Number: PB674300147

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

1- weld as per dwg B67-43001 using jig

Cpl 08-11-11

(2)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08-11-11

8.0

QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

08-11-11 (2)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST*

MF 08-11-17

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/18

Job Completion



MF 08-11-17

Date: Wednesday, 29/10/2008 8:36:44 AM
User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BASE ASSEMBLY
Job Number	: 43055		
Estimate Number	: 13419		
P.O. Number	:	Part Number	: PB674300147
This Issue	: 29/10/2008 S.O. No. :	Drawing Number	: B6743001 P.5/ 15
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : LARGE FAB ASSY	Drawing Revision	: B1
Previous Run	: 41509	Material	:
Written By	:	Due Date	: 05/11/2008 Qty: 2 Um: Each
Checked & Approved By	: <u>MF 08-10-29</u>		
Comment	: Est Rev:A 08-06-25 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D344011	Gusset (Supersedes B67-43001-241)
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
Gusset B 41553

MF 08-11-06

2.0	PB6743001143	Square Tube
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
Square Tube B 41559

MF 08-11-06

3.0	PB6743001141	Square Tube
-----	--------------	-------------



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)
Square Tube B 41908 41558

MF 08-11-06

4.0	PB6743001139	Square Tube
-----	--------------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
Square Tube B 41557

MF 08-11-06

5.0	PB6743001315	Hook
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Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)
Hook
batch:- 40066

MF 08-11-06